

ABSTRACT

An improved method of manufacturing smooth surface board from fibrous material includes the steps of moving fibrous material through an oven on a first conveyor assembly to produce a board of fibrous material. The first conveyor
5 assembly includes a first upper conveyor and a first lower conveyor. The board of fibrous material is then pulled from the oven with a pulling apparatus downstream of the oven. The board of fibrous material is preferably pulled at a speed different from the speed of at least one of the first upper conveyor and the first lower conveyor, causing the fibrous material to skid relative to the at least one of the first
10 upper conveyor and the first lower conveyor, and thereby resulting in a smooth surface board.